

### Building a CMC Roadmap for an AAVtargeting Platform

rledge Pilot / engineering batches

## DEFINING PROCESS, QUALITY AND REGULATORY PRIORITIES FOR FIH

#### THE CHALLENGE

Tavira Tx, a biotech developing an AAV-targeting platform, needed to define a clear CMC strategy to progress towards clinical asset development. The company sought expert support to assess manufacturability and reproducibility, establish quality considerations across its portfolio, and understand the regulatory requirements at this stage.

#### **OUR APPROACH**

eXmoor Pharma structured a three-phase consulting project. We began with workshops to assess **Tavira's platform**, **manufacturing processes** and **portfolio priorities**. Findings were consolidated into a **detailed CMC strategy report**, which was reviewed and refined with the client team. A final alignment session set out **next steps for development and regulatory preparation**.

#### **DELIVERABLES**

- ➤ A **high-level CMC roadmap** tailored to Tavira's stage of development, outlining critical technical, quality and regulatory priorities
- ➤ A manufacturability and reproducibility review to assess the technical feasibility of the platform
- Guidance on defining suitable quality attributes and controls across the product portfolio
- ➤ An outline of **regulatory considerations** for moving toward clinical development
- Strategic recommendations on sequencing of activities to align science, CMC and business needs

#### IMPACT

The engagement gave Tavira clarity on its development path, providing an actionable roadmap that aligned its leadership team and investors around key priorities. By combining scientific insight with regulatory and quality foresight, eXmoor created a practical plan that enables Tavira to progress its platform toward clinical asset development with confidence.

# EXMOOR PHARMA AT A GLANCE



**Philosophy:** With a focus on the entire journey from bench to market, we streamline and de-risk projects to maximise product success.



**Capability:** A full-service partner delivering high-value solutions for better, faster, and cost-effective outcomes.



**Trust:** Building lasting relationships through trust, transparency, and respect.



**Collaboration:** An open partnership that complements and enhances your capabilities.



**Experience:** Over 20 years of expertise, supporting 170+ clients from discovery to patient delivery across diverse programs.

eXmoor Pharma helped us translate our scientific platform into a clear, phase-appropriate CMC plan. Their structured approach identified the critical challenges and set out practical next steps toward first-in-human studies, giving our team and investors confidence in the path ahead."

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Co-founder, Director & Scientific

Advisor, Tavira Tx