

Supporting 15 Years of GMP Cell Therapy Manufacturing Through QP Leadership

THE CHALLENGE

Guy's and St Thomas' NHS Foundation Trust required experienced Qualified Person (QP) support to **establish and maintain GMP-compliant manufacturing capabilities** for advanced therapy medicinal products (ATMPs). Beyond regulatory compliance, the organisation needed **long-term quality leadership** to support the translation of academic cell therapy research into **clinical development and patient treatment**.

OUR APPROACH

eXmoor Pharma provided **embedded QP support over more than 15 years**, working closely with the Guy's Cell Therapy Facility throughout its evolution. Our consultants supported **facility licensing, quality system development, GMP governance, staff training and ongoing regulatory compliance**.

As the facility expanded its activities, eXmoor continued to provide **strategic quality oversight and QP certification support**, helping ensure that manufacturing operations remained aligned with regulatory expectations while supporting clinical programme progression.

DELIVERABLES

- QP leadership from facility establishment through to routine GMP operations
- Development and implementation of the Pharmaceutical Quality System (PQS)
- MHRA licensing strategy and inspection support
- Quality and regulatory input to clinical trial applications and supporting documentation
- QP certification and release of ATMP batches for clinical use
- Ongoing compliance oversight and continuous improvement support

IMPACT

Over more than **15 years**, eXmoor Pharma helped establish and sustain a GMP manufacturing capability supporting the translation of academic cell therapy research into clinical development. The facility has supported **14 ATMP clinical trials** and approximately **170 patient treatments**, providing a foundation for continued innovation and clinical translation.

EXMOOR PHARMA AT A GLANCE



Philosophy: With a focus on the entire journey from bench to market, we streamline and de-risk projects to maximise product success.



Capability: A full-service partner delivering high-value solutions for better, faster, and cost-effective outcomes.



Trust: Building lasting relationships through trust, transparency, and respect.



Collaboration: An open partnership that complements and enhances your capabilities.



Experience: Over 20 years of expertise, supporting 190+ clients from discovery to patient delivery across diverse programmes.



eXmoor Pharma has provided consistent QP leadership and practical quality support throughout the development of our cell therapy manufacturing capability. Their team has worked closely with us over many years, helping us navigate evolving GMP requirements and support the progression of academic cell therapy programmes into clinical development."

Shaun Cochrane

Deputy Director R&D (Operations)
Guy's and St Thomas' NHS
Foundation Trust

